

TORQUE AND ANGLE CONTROL SCREWDRIVERS

MD Series





PRODUCTIVE SOLUTIONS

As an industrial process expert, we help you meet your challenges.

Productivity, safety, quality, industry 4.0 are themes on which we can offer you our expertise and our solutions. Whether in the field of assembly technology, machining or welding, our dedicated and specialized teams accompany your progress and recommend solutions and equipment to reach performance levels in line with your industrial strategy.



Certified quality

From design to commissioning, DOGA guarantees the quality of this equipment and services according to ISO 9001: 2015 certification.

5 Reasons to trust us



Expertise

Our Field experts propose solutions adapted to your environment and specific needs..



Innovation

By developing the products and the services of tomorrow, we offer you new perspectives or prospects.



Performance

Our high added value solutions improve your performance and guarantee the final quality of the production.



Commitment

Aware of your objectives, we commit ourselves to helping you to reach them.



Reliability

Our organization, which has been ISO 9001 certified since 1996, is the guarantee of your satisfaction.



ASSEMBLY
TECHNOLOGY

As a world class assembly technology player, we manufacture and market equipment and solutions for the assembly industry which contribute to the improvement of your manufacturing quality and productivity.

Our assembly, ergonomics and traceability solutions contribute to enhancing your productivity, controlling your process quality and meeting the requirements of industry 4.0.

We offer products designed to last and high value-added services by relying on our team's know-how and expertise: design, production, installation, start-up, training and maintenance. We support you locally thanks to our worldwide presence through our subsidiaries and our specialized distribution network.



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A WIDE RANGE OF ELECTRIC TOOLS WITH TORQUE AND ANGLE CONTROL



PRODUCTIVITY

- Self-learning mode determines the best parameters to provide the best torque accuracy with the highest possible speed.
- Highest MTBF thanks to its high quality DC motor.



MANUFACTURING QUALITY

- Extreme torque repeatability thanks to innovative shut off management (Torque rising time - Torque holding time) according to joint features.
- All errors checked thanks to Poka Yoke functions and AC/TM - TC/AM tightening strategies.

Models overview

Among this wide range, you will find the screwdriver model and ergonomics that will allow you to optimize your workstation.



Straight screwdrivers MD series

- From 0.03 to 49 Nm
- Lever start or push to start



Pistol screwdrivers MDP series

- From 0.1 to 49 Nm
- Trigger start
- Bottom or top exit cable



Angle head screwdrivers MDH series

- From 0.2 to 49 Nm



Spindles for automation MDA series

- From 0.01 to 49 Nm
- Remote start through I/O of the controller or communication protocol

SPECIAL MICROTORQUE

MD Series *mini*



Straight screwdrivers and spindles MD series mini

- From 0.01 to 1 Nm
- Lever start or remote start
- Range extended to 26 models

Models specifications

MD	P	32	16	-	A	/	P
							Options (P: push to start, C or TBC: telescopic cushion, U: top exit cable, D: bottom exit cable)
							Bit socket (A: Hex 1/4", E: half-moon 4 mm, Q: square)
							Gear ratio (1/16) – 1, 2, 4, 8, 16, 36, 64
							Current – 22, 26, 32
							Body type (X: Straight P: Pistol grip, A: Spindle, H: Angle head)
							Torque and angle current control serie



STRAIGHT SCREWDRIVERS - MD SERIES

**PRECISE AND ROBUST,
THEY ARE DESIGNED FOR
HIGH-SPEED VERTICAL
TIGHTENING OPERATIONS
REQUIRING ACCURACY
AND TRACEABILITY.**

From 0.01 to 49 Nm



mini
MD 22 mini



MD 26



MD 32

Mini straight screwdrivers - Lever start

Designation	Torque (min Nm)	Torque (max Nm)	Speed (rpm)	Weight (kg)	Bit socket	Controller	Code
MD2201-E mini	0.01	0.068	150 - 2 000	0.22	Half-moon	MDC-22	P180786
MD2203-E mini	0.04	0.196	100 - 1 000	0.22	Half-moon		P180787
MD2205-E mini	0.05	0.274	100 - 1 500	0.22	Half-moon		P180788
MD2205-A mini	0.05	0.274	100 - 1 500	0.22	Hex 1/4"		P205187
MD2208-E mini	0.089	0.441	100 - 950	0.22	Half-moon		P180789
MD2208-A mini	0.089	0.441	100 - 950	0.22	Hex 1/4"		P207718
MD2213-A mini	0.148	0.686	50 - 750	0.22	Hex 1/4"		P180790
MD2220-A mini	0.25	1	50 - 508	0.22	Hex 1/4"		P205597

Delivered without tool cable.
M18 diameter for accessories.

Standard straight screwdrivers - Lever start

Designation	Torque (min Nm)	Torque (max Nm)	Speed (rpm)	Weight (kg)	Bit socket	Controller	Code
MD2601-A	0.03	0.39	150 - 2 000	0.43	Hex 1/4"	MDC-26	P102694
MD2601-E	0.03	0.39	150 - 2 000	0.43	Half-moon		P109113
MD2602-A	0.05	0.68	150 - 2 000	0.43	Hex 1/4"		P100724
MD2602-E	0.05	0.68	150 - 2 000	0.43	Half-moon		P109115
MD2604-A	0.2	1.37	150 - 1 500	0.51	Hex 1/4"		P100308
MD2611-A	0.4	3.3	100 - 900	0.54	Hex 1/4"		P100082
MD2616-A	0.5	4.9	100 - 620	0.54	Hex 1/4"		P100089
MD3201-A	0.1	1.17	150 - 2 000	0.67	Hex 1/4"	MDC-32	P101026
MD3203-A	0.22	2.74	150 - 1 800	0.85	Hex 1/4"		P207906
MD3204-A	0.4	3.9	150 - 1 500	0.85	Hex 1/4"		P100196
MD3208-A	0.7	7.3	50 - 950	0.9	Hex 1/4"		P109159
MD3211-A	1	8.8	50 - 690	0.91	Hex 1/4"		P100209
MD3216-A	2	13.7	50 - 470	0.9	Hex 1/4"		P100342
MD3236-Q	4	27	50 - 210	1.34	SQ 3/8"		P100938
MD3264-Q	8	49	50 - 115	1.33	SQ 1/2"		P101290

Delivered without tool cable.

Square drive with pin socket retainer; square drive with ball available on request for quick change socket

Standard straight screwdrivers - Push to start

Designation	Torque (min Nm)	Torque (max Nm)	Speed (rpm)	Weight (kg)	Bit socket	Controller	Code
MD2602-A/P	0.05	.68	150 - 2 000	0.43	Hex 1/4"	MDC-26	P113237
MD2602-E/P	0.05	0.68	150 - 2 000	0.43	Half-moon		P137289
MD2604-A/P	0.2	1.37	150 - 1 500	0.51	Hex 1/4"		P102914
MD2611-A/P	0.4	3.3	100 - 900	0.54	Hex 1/4"		P101337
MD2616-A/P	0.5	4.9	100 - 620	0.54	Hex 1/4"		P101281
MD3201-A/P	0.1	1.17	150 - 2 000	0.67	Hex 1/4"	MDC-32	P113245
MD3203-A/P	0.22	2.74	150 - 1 800	0.85	Hex 1/4"		P207907
MD3204-A/P	0.4	3.9	150 - 1 500	0.85	Hex 1/4"		P101632
MD3211-A/P	1	8.8	50 - 690	0.91	Hex 1/4"		P103512
MD3216-A/P	2	13.7	50 - 470	0.9	Hex 1/4"		P137299

Delivered without tool cable.

PISTOL SCREWDRIVERS - MDP SERIES

**IDEAL FOR HORIZONTAL
TIGHTENING OPERATIONS,
THEY ARE ACCURATE,
ROBUST AND DESIGNED
TO MEET YOUR PRODUCTION RATES
AND REPEATABILITY REQUIREMENTS.**

From 0.1 to 49 Nm



*MDP 32...-U
Top exit cable*



*MDP 32...-D
Bottom exit cable*

Top exit cable

Designation	Torque (min Nm)	Torque (max Nm)	Speed (rpm)	Weight (kg)	Bit socket	Controller	Code
MDP3201-A/U	0.1	1.17	150 - 2 000	0.73	Hex 1/4"	MDC-32	P113741
MDP3203-A/U	0.22	2.74	150 - 1 800	0.91	Hex 1/4"		P207908
MDP3204-A/U	0.4	3.9	150 - 1 500	0.91	Hex 1/4"		P101404
MDP3208-A/U	0.7	7.3	50 - 950	0.95	Hex 1/4"		P137303
MDP3211-A/U	1	8.8	50 - 690	0.97	Hex 1/4"		P103196
MDP3216-A/U	2	13.7	50 - 470	0.96	Hex 1/4"		P107118
MDP3236-Q/U	4	27	50 - 210	1.4	SQ 3/8		P137259
MDP3264-Q/U	8	49	50 - 115	1.41	SQ 1/2		P109123

Delivered without tool cable.

Square drive with pin socket retainer, square drive with ball available on request for quick change socket.

Bottom exit cable

Designation	Torque (min Nm)	Torque (max Nm)	Speed (rpm)	Weight (kg)	Bit socket	Controller	Code
MDP3201-A/D	0.1	1.17	150 - 2 000	0.73	Hex 1/4"	MDC-32	P137257
MDP3203-A/D	0.22	2.74	150 - 1 800	0.91	Hex 1/4"		P207909
MDP3204-A/D	0.4	3.9	150 - 1 500	0.91	Hex 1/4"		P102502
MDP3208-A/D	0.7	7.3	50 - 950	0.95	Hex 1/4"		P104364
MDP3211-A/D	1	8.8	50 - 690	0.97	Hex 1/4"		P107098
MDP3216-A/D	2	13.7	50 - 470	0.96	Hex 1/4"		P105828
MDP3236-Q/D	4	27	50 - 210	1.4	SQ 3/8		P107138
MDP3264-Q/D	8	49	50 - 115	1.41	SQ 1/2		P113761

Delivered without tool cable.

Square drive with pin socket retainer; square drive with ball available on request for quick change socket.

ANGLE HEAD SCREWDRIVERS - MDH SERIES

mini angle head screwdriver

**A RELIABLE AND COMPACT SOLUTION
FOR YOUR HARD-TO-REACH MICROTORQUE APPLICATIONS**

From 0.15 to 1 Nm

mini
MDH 22



All mini angle screwdrivers are equipped with integrated LEDs to illuminate the assembly area.

The angle head can be rotated 360° (4 positions: 0°, 90°, 180°, or 270°).

The screwdrivers are available with either a quick-release chuck (E6.3) or a quick-change bit (C6.3) connection.

You can also choose between a 90° or 120° angle nutrunners.

Designation	Torque (min Nm)	Torque (max Nm)	Speed (rpm)	Weight (kg)	Bit socket	Controller	Code
MDH2213-A 90° E6.3	0.15	0.68	50 - 750	0.33	E6.3 Hex 1/4"	MDC-22	P216122
MDH2213-A 90° C6.3	0.15	0.68	50 - 750	0.33	C6.3 Hex 1/4"		P216123
MDH2213-A 120° E6.3	0.15	0.68	50 - 750	0.33	E6.3 Hex 1/4"		P216117
MDH2213-A 120° C6.3	0.15	0.68	50 - 750	0.33	C6.3 Hex 1/4"		P216119
MDH2220-A 90° E6.3	0.25	1	50 - 508	0.33	E6.3 Hex 1/4"		P211470
MDH2220-A 90° C6.3	0.25	1	50 - 508	0.33	C6.3 Hex 1/4"		P211471
MDH2220-A 120° E6.3	0.25	1	50 - 508	0.33	E6.3 Hex 1/4"		P211466
MDH2220-A 120° C6.3	0.25	1	50 - 508	0.33	C6.3 Hex 1/4"		P211468

Delivered without tool cable.

**IDEAL FOR TORQUE AND ANGLE TIGHTENING OPERATIONS IN HARD-TO-REACH AREAS.
THEY ARE DESIGNED TO MEET HIGH PRODUCTION RATES REQUIRING ACCURACY AND TRACEABILITY**

From 0.2 to 49 Nm



MDH 26



MDH 32

Designation	Torque (min Nm)	Torque (max Nm)	Speed (rpm)	Weight (kg)	Bit socket	Controller	Code
MDH2604-A	0.2	1.37	150 - 1 500	0.87	Hex 1/4"	MDC-26	P103879
MDH2611-A	0.4	3.3	100 - 900	0.90	Hex 1/4"		P103881
MDH2616-A	0.5	4.9	100 - 620	0.9	Hex 1/4"		P105798
MDH3201-A	0.1	1.17	150 - 2 000	1.08	Hex 1/4"	MDC-32	P137260
MDH3203-A	0.22	2.74	150 - 1 800	1.26	Hex 1/4"		P207910
MDH3204-A	0.4	3.9	150 - 1 500	1.26	Hex 1/4"		P104938
MDH3208-A	0.7	7.3	50 - 950	1.30	Hex 1/4"		P137304
MDH3211-A	1	8.8	50 - 690	1.32	Hex 1/4"		P102018
MDH3216-A	2	13.7	50 - 470	1.31	Hex 1/4"		P101814
MDH3236-Q	4	27	50 - 210	1.94	SQ 3/8		P102310
MDH3264-Q	8	49	50 - 115	1.93	SQ 1/2		P104342

Delivered without tool cable.

Square drive with pin socket retainer; square drive with ball available on request for quick change socket.

SPINDLES FOR AUTOMATION - MDA SERIES

INTEGRATED INTO YOUR
AUTOMATED INSTALLATIONS,
THEY MEET YOUR
PRODUCTION RATES

From 0,01 to 49 Nm



mini spindles

With built-in telescoping cushion

Designation	Torque (min Nm)	Torque (max Nm)	Speed (rpm)	Weight (kg)	Stroke (mm)	Bit socket	Controller	Code
MDA2201-E+C	0.01	0.068	150 - 2 000	0.33	10	Half-moon	MDC-22	P109244
MDA2203-E+C	0.04	0.196	100 - 1 000	0.33	10	Half-moon		P109246
MDA2203-A+C	0.04	0.196	100 - 1 000	0.33	10	Hex1/4"		P207719
MDA2205-E+C	0.05	0.274	100 - 1 500	0.33	10	Half-moon		P180795
MDA2205-A+C	0.05	0.274	100 - 1 500	0.33	10	Hex1/4"		P207721
MDA2208-E+C	0.089	0.441	100 - 950	0.33	10	Half-moon		P207728
MDA2208-A+C	0.089	0.441	100 - 950	0.33	10	Hex1/4"		P207778
MDA2213-A+C	0.148	0.686	50 - 750	0.33	10	Hex1/4"		P207779

Delivered without tool cable. Square drive with pin socket retainer, square drive with ball available on request for quick change socket.

Standard spindles

Without telescopic cushion

Designation	Torque (min Nm)	Torque (max Nm)	Speed (rpm)	Weight (kg)	Bit socket	Controller	Code
MDA2601-E	0.03	0.39	150 - 2 000	0.52	Half-moon Ø 4	MDC-26	P109125
MDA2602-E	0.05	0.68	150 - 2 000	0.53	Half-moon Ø 4		P137261
MDA2602-A	0.05	0.68	150 - 2 000	0.53	Hex1/4"		P104964
MDA2604-A	0.2	1.37	150 - 1 500	0.61	Hex1/4"		P104344
MDA2611-A	0.4	3.3	100 - 900	0.64	Hex1/4"		P101812
MDA2616-A	0.5	4.9	100 - 620	0.64	Hex1/4"		P113232
MDA3201-A	0.1	1.17	150 - 2 000	0.77	Hex1/4"	MDC-32	P104974
MDA3203-A	0.22	2.74	150 - 1 800	0.94	Hex1/4"		P207912
MDA3204-A	0.4	3.9	150 - 1 500	0.94	Hex1/4"		P103885
MDA3208-A	0.7	7.3	50 - 950	1	Hex1/4"		P109197
MDA3211-A	1	8.8	50 - 690	1	Hex1/4"		P101809
MDA3216-A	2	13.7	50 - 470	1	Hex1/4"		P102909
MDA3236-Q	4	27	50 - 210	1.55	SQ 3/8		P105852
MDA3264-Q	8	49	50 - 115	1.56	SQ 1/2		P137262

Delivered without tool cable.

Square drive with pin socket retainer, square drive with ball available on request for quick change socket.

With built-in telescoping cushion

Designation	Torque (min Nm)	Torque (max Nm)	Speed (rpm)	Weight (kg)	Stroke (mm)	Bit socket	Controller	Code
MDA3203-A/TBC	0,22	2,74	150 - 1 800	-	20	Hex1/4"	MDC-32	P207913
MDA3203-Q-TBC	0,22	2,74	150 - 1 800	-	20	SQ 3/8		P207915
MDA3204-A/TBC	0,4	3,9	150 - 1 500	-	20	Hex1/4"		P105773
MDA3211-A/TBC	1	8,8	50 - 690	-	20	Hex1/4"		P109153
MDA3216-A/TBC	2	13,7	50 - 470	-	20	Hex1/4"		P105775
MDA3236-Q/TBC	4	27	50 - 210	-	20	SQ 3/8		P104360
MDA3264-Q/TBC	8	49	50 - 115	-	20	SQ 3/8		P105779

Delivered without tool cable.

Square drive with pin socket retainer, square drive with ball available on request for quick change socket.

MDC CONTROLLERS



Functionalities of the MDC V2 associated controllers

- Multilingual menus: German, English, Spanish, French, Czech.
- 15 tightening programs (torque and angle control).
- Choice of screwing direction of rotation for each program.
- Advanced functions with independent settings for each preset : reverse rotation, engaging torque detection, thread tapping, angle after torque-up.
- 2 multi-sequences programs, for several presets run with one cycle start.
- 15 models for multi-programs counting up to 20 customisable steps.
- Color LCD touch screen 5" with user friendly graphical interface and full tightening reporting.
- Free speed optimised according to torque (auto-speed) or manual.
- Self learning mode for tightening parameters optimization.
- Detailed alarm display with error code.
- Integrated web server for parameters set up with a standard web browser.
- Free PC software for programming and real time monitoring called ParaMon.
- Tightening curve display in real time.
- Real time fastening data output.
- RS232 and Ethernet communication ports, Modbus protocols or Open Protocol.
- Program calls via barcode reader (RS232).
- Standard SD card and drive for saving parameters and screwing programs, screwing reports and controller firmware updates.
- Assignable digital 15 inputs / 8 outputs.
- ESD Free by body grounding
- Increased durability (> 5 millions cycles).

Specifications

Voltage	Input: AC 230 V, 50/60Hz, 2.5 A / Output: DC 38 V 3.5 A
Fuse	2 x T5 A / 230 V
Operating environment	0 ~ 40°C / 15 ~ 80% RH (without dew)
Front panel	5" LCD color 800 x 480 dots – touch & multilingual menus
Inputs/Outputs	8 inputs and 8 outputs assignable + 7 free inputs assigned to models via SUB-D25 port
SD card	Included one 8 GB SD card - industrial grade
Dimensions and weight	MDC-22: W 145 x H 110 x D 70 mm – 1.2 kg MDC-26 et MDC-32: W 146 x H 114 x D 203 mm – 2.5 kg

Software

Management of firmware update	Via SD card
Firmwares	Controller main board / LCD display
Language	French, English, German, Spanish, Czech
Parameter settings	Via controller front LCD / Web Server / ParaMon software
Protocols	Modbus, Open Protocol
Models	15 models consisting of 20 steps each
Tightening presets	15 programs consisting of 15 keys parameters each
Advanced functions	4 functions for each programs: free reverse rotation, engaging torque detection, thread tapping, angle after torque up

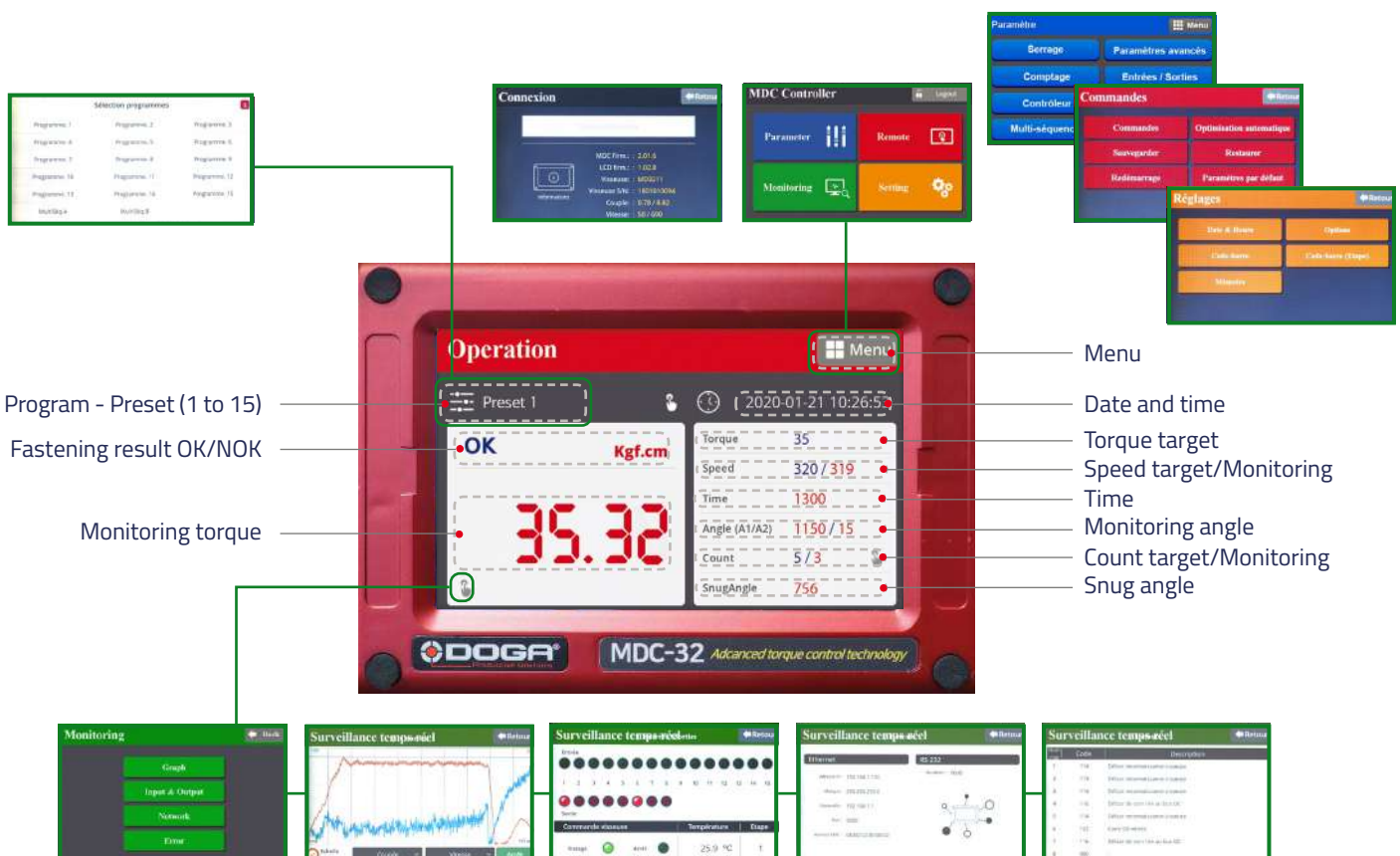
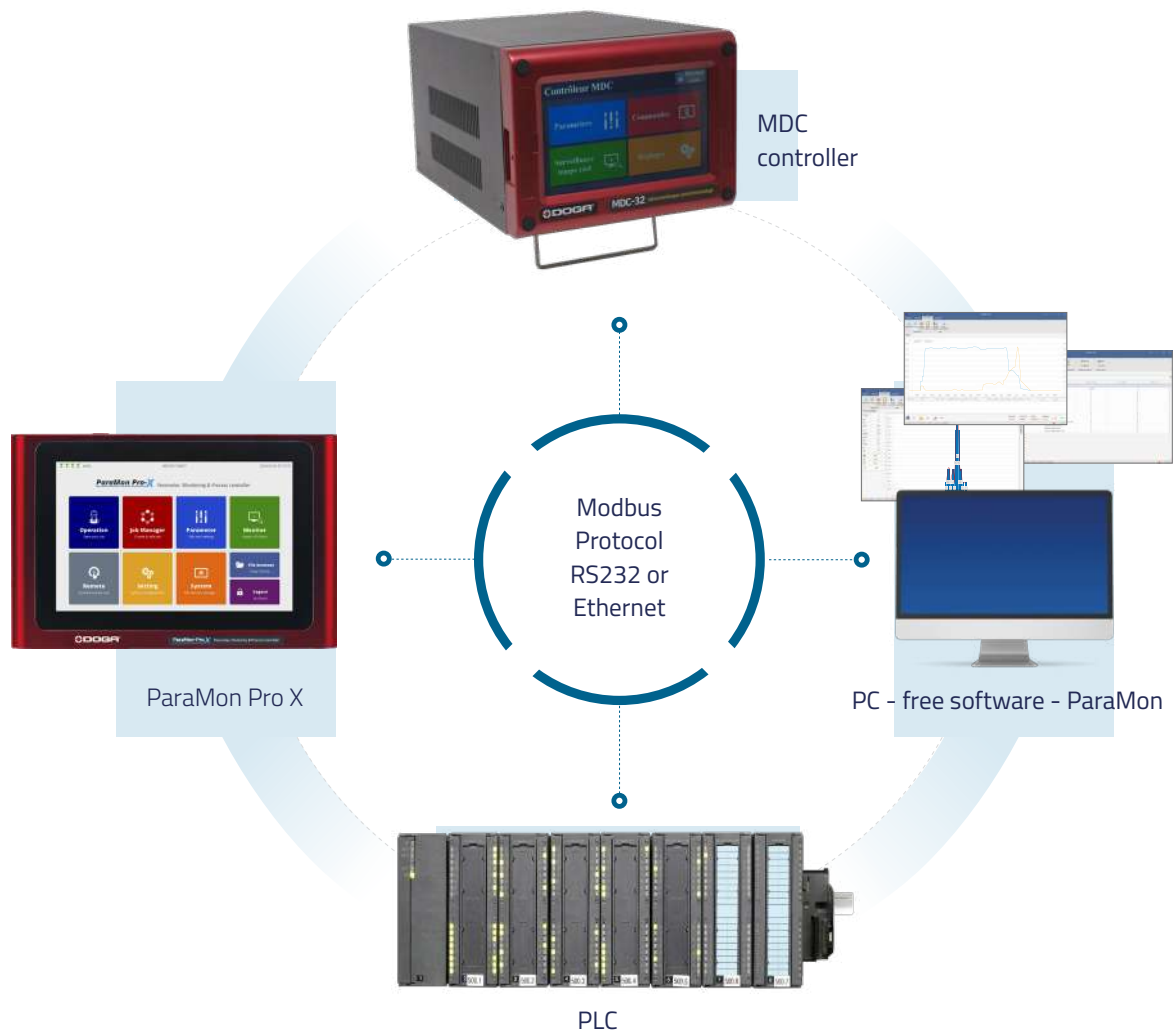
Controllers

Designation	Suitable for	Code
MDC-22 AC 230 V CE	MD22xx, MDA22xx	P212053
MDC-26 AC 230 V CE	MD26xx, MDH26xx, MDA26xx	P100015
MDC-32 AC 230 V CE	MD32xx, MDP32xx, MDH32xx, MDA32xx	P100009

Options

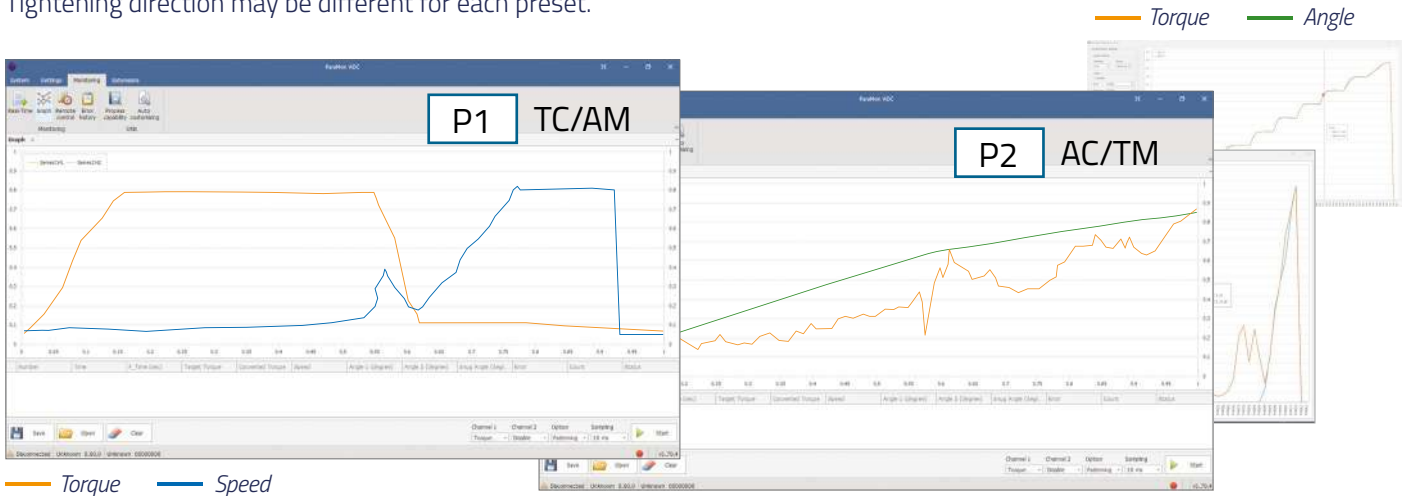
Designation	Code	Designation	Code
RS232 DB9 male / female cable 3 m	P101542	Lift up stand kit	P100971
RS232 / USB converter	P101402	Industrial SD card 8 GB	P104277

Controller communication and display



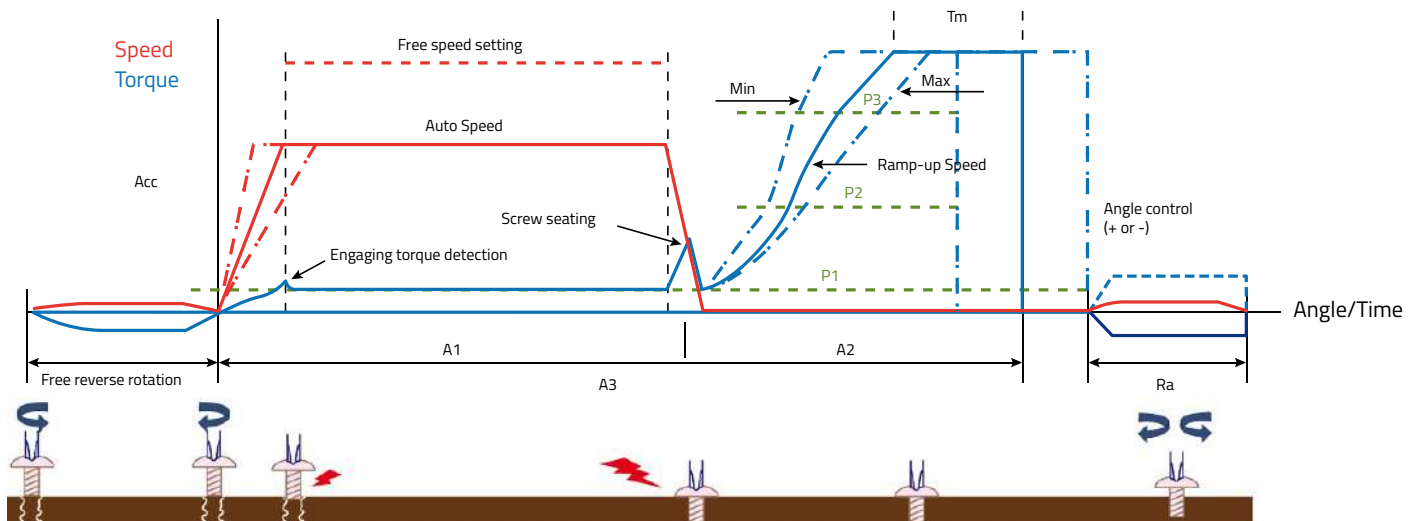
Torque and angle tightening strategies

15 different tightening programs can be set in each MDC controller.
Each program can be set with 15 customizable parameters.
Tightening direction may be different for each preset.



Each preset program has the following customized parameters

- ▶ Tightening mode
 - Torque control + angle monitoring TC / AM
 - Angle control + torque monitoring AC / TM
- ▶ Torque
 - Target torque, min/max torque, snug torque, seating torque, torque compensation
- ▶ Angle
 - Target angle, min/max angle, free speed angle
- ▶ Speed
 - Target speed, free speed
- ▶ Time
 - Soft start time, torque rising time, torque holding time



MA and MB multisequences programs

- MA and MB allow to chain several programs in a single cycle with a maintained trigger.
- A multisequence can be made up of 10 steps.
- A step is either a program, a loosening or a delay and can be repeated several times.

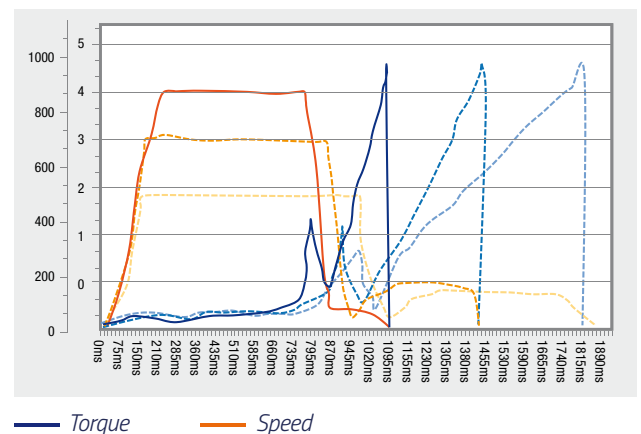
Example: achieving capability on a test bench.



Easy guidance to the optimized tightening conditions by built-in self customizing simulation feature

Self customizing software will find the optimized parameters to provide torque accuracy for the target torque in fastest speed. Just run tightenings with factory settings until the software stop adjusting parameter settings.

- Optimized speed according to the target torque level.
- Free angle and free speed calculation for fast run down.
- Seating point adjustment.

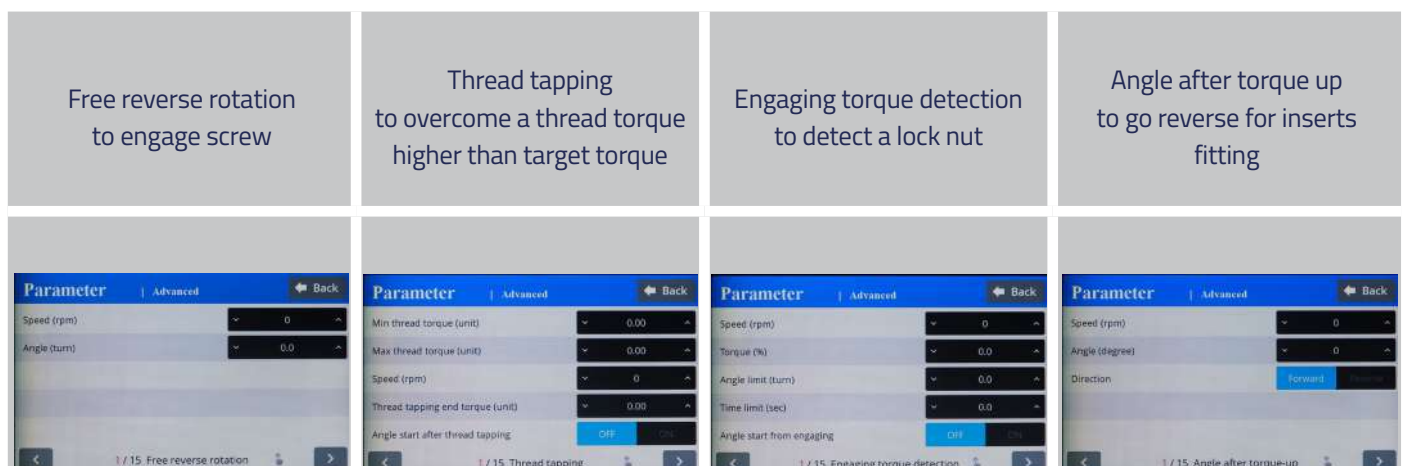


Advanced functions

Consist of 4 usefull advanced functions.

All functions can be set with different parameters for each program.

They meet specific needs such as:

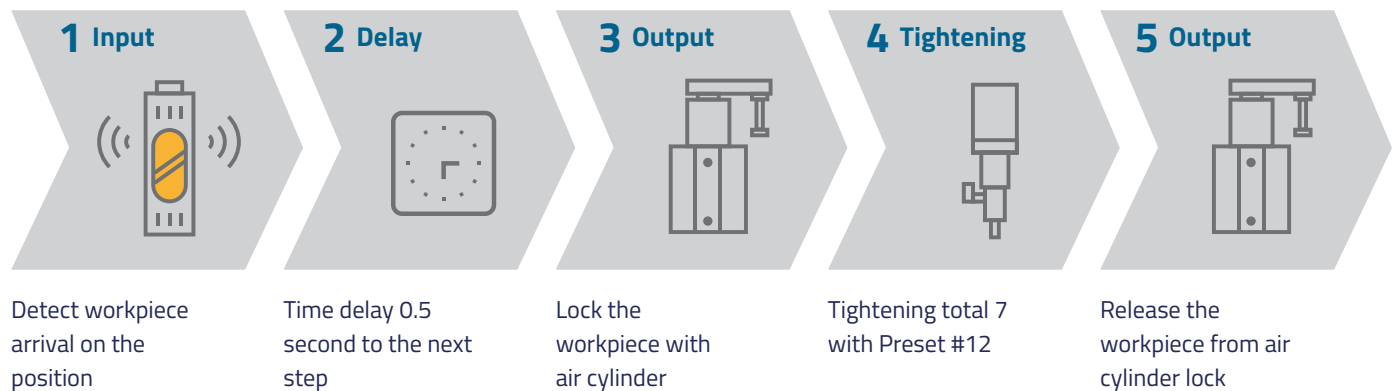


Models

- With models you can apply Sequence control by managing tightening preset#, screw counting, time delay, inputs & outputs which provide automation without PLC or sequence control device.
- 15 process sequence managing models.
Each model consisting with 20 steps of sequence program.
- Each step can control:
 - A tightening batch (TC/AM or AC/TM) with a counter of OK results.
 - An output activation.
 - An Input monitoring.
 - A time delay.
 - A bar code reading.
- A report « model complete » validates the end of the model (sequence end).



Sample program of sequence control



Modbus protocol communication

MDC controller provides the Modbus RTU for RS232 and Modbus TCP/IP for the Ethernet port connection together.
The following is available through the communication:

- Parameter read and write
- Data monitoring
- Remote control operation

Modbus RTU

Slave ID	F code	Data	CRC
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Modbus TCP

Transaction ID	Protocol ID	Length	Unit ID	F code	Data
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PROGRAMMING SOFTWARE

MDC controller integrated web server

Without any software preinstalled on your computer access to your MDC controller connected via Ethernet by using your web browser.

Just enter the MDC IP address of each controller in a navigation tab.

All functions for parameters setting, saving and monitoring are available.



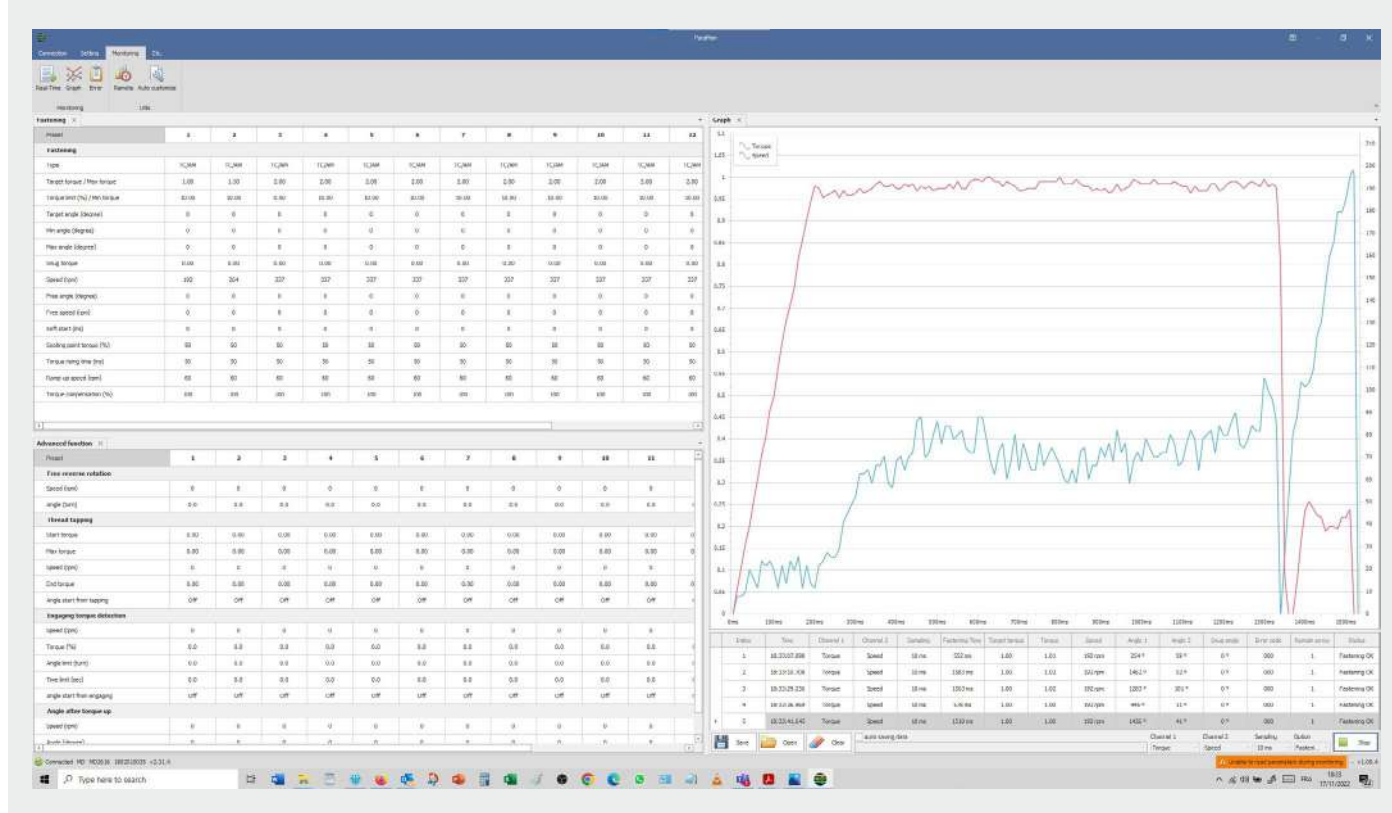
ParaMon software - free download on www.doga.fr

With Ethernet or RS232 connection, free PC software ParaMon provides easy parameters setting, data monitoring & analysis.

Several windows can be opened at same time to display and edit settings simultaneously.

Multi-channel graph (torque, angle, speed, time) allow a precise analysis of your assembly and settings optimization.

Tightening curves and results can be monitored in real time and saved for later offline viewing.



ACCESSORIES AND SERVICES PROVIDED

MD screwdrivers cables

Cables for MD 22 mini screwdrivers

Designation	Code
3 m mini MD cable with 12-pin push-pull connector (For screwdrivers made before 03/2025)	P103859
3 m mini MD cable with 16-pin screw connector (For screwdrivers made after 03/2025)	P213572



Standard cables for MD26 / MD32 models

Designation	Code
MD cable 3 m	P100003
MD cable 5 m	P100208
MD cable 8 m	P102905



Screwdriver max torque can be lowered by 5% and 20% with extra long 5 and 8 meters cables.

Reinforced cables for MD26 / MD32 models

Reinforced cables are highly recommended for angle and pistol screwdrivers applications.

Designation	Code
MD Reinforced cable II 3 m	P100048
MD Reinforced cable II MD 5 m	P100229
MD Reinforced cable II MD 8 m	P101887



Screwdriver max torque can be lowered by 5% and 20% with extra long 5 and 8 meters cables.

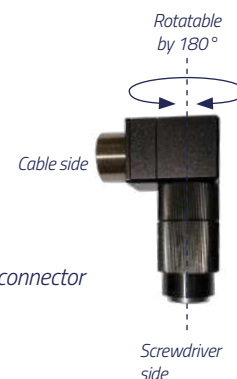


Special connectors for MD26 / MD32 cables

Designation	Code
90° connector length 70 mm rotatable by 180°	P103856
Cable extension connector M/M	P113331



Extension connector



90° connector



I/O cable

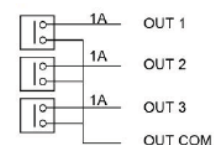
Designation	Code
DB25 cable 3M Uncabled	P100278

I/O BOX : SUB-D44 inputs / outputs wiring box

For easy wiring of the 8 inputs / 8 outputs of the MDC controller by sharing a single 24 V power supply. Output port has the relay contact with the max. 1 A capacity for each port.

Be sure that the 24 V DC power supply should have enough capacity for total output load.

Designation	Code
44 P I/O box	P101234
I/O cable / MDC	P101400
24 V supply	P101338



The 7 inputs of the MDC V2 dedicated to models cannot be connected to I/O box.

Bit holders assy

Extra bit holders with bearing provide better bit concentricity.



Designation	Suitable for	Bit socket	Bit length (mm)	Code
Bit holder assy ø 4 mm M16	MD2201, MD2203-E (older models in M16)	ø 4 mm	44	P113446
Bit holder assy ø 4 mm M18	MD22xx-M18, MDA22xx-M18	ø 4 mm	44	P180481
Bit holder assy Hex 1/4" M18		ø 4 mm	44	P218490
Bit holder assy ø 4 mm M20	MD26xx-E	ø 4 mm	64	P137286
Bit holder assy ø 7 mm M20	MD26xx-A, MD3201-A, MD3202-A	ø 7 mm	70	P105000
Bit holder assy Hex 1/4" M20		Hex 1/4 "	70	P113475
Bit holder assy ø 4 mm M23	MD3204 to MD3216	ø 4 mm	70	P217496
Bit holder assy ø 7 mm M23		ø 7 mm	70	P101398
Bit holder assy Hex 1/4" M23		Hex 1/4 "	70	P137355

Additional side handle for pistol screwdriver

Designation	Suitable for	Code
Side handle for torque recovery - Ø 41	MDP3204 ~ 3216	P104374



Telescopic bit cushion (TBC)

Designation	Suitable for	Code
MDA telescopic bit cushion half moon [TBC 2601-02-E] - 20 mm	MDA2601 MDA2602	P207715
MDA telescopic bit cushion Hex 1/4" [TBC 3204-16-A] - 20 mm	MDA3204, MDA3211 MDA3216	P113233
MDA telescopic bit cushion Hex 1/4" [TBC 3204-16-A] - 50 mm	MDA3204, MDA3211 MDA3216	P207883
MDA telescopic bit cushion SQ 3/8" [TBC 3236-64-Q] - 20 mm	MDA3236 MDA3264	P113235



Mounting ring for straight screwdrivers on reaction arm

Anodized aluminium ring for mounting a straight screwdriver on a reaction arm.

Designation	Suitable for	Code
Ring Ø 32	MD2204 ~ 20	P220723
Ring Ø 36	MD2601 ~ 16	P104351
Ring Ø 41	MD3201 ~ 16	P109230
Ring Ø 43	MD3236 ~ 64	P113743



Rotating ring for angle head nutrunners

Made of anodized aluminium with adjustable center of gravity.
Easy rotation thanks to the ball bearing assembly.
Balancer and snap hook are not included.

Designation	Suitable for	Code
Rotating ring Ø 41	MDH3204 ~ 3216	P136950
Rotating ring Ø 43	MDH3236 ~ 3264	P136951



Protections

Designation	Code
RA MDH 3204 ~ 24 protection	P136947
RA MDH 3236 protection	P137297
RA MDH 3245 ~ 64 protection	P137298



Communication modules

Designation	Code
Communication module Modbus TCP to Profinet	P113165
Communication module Modbus TCP to Ethernet IP	P117308
Communication module settings	P179414

Other protocols on request.



RS232 barcode readers - 1D and 2D

To select preset or model.

Barcode is merged to tightening datas on SD memory card or read over Modbus protocol.

Designation	Specification	Code	
Wired scanner kit 1D / 2D RS232 DS2208 Type	Scanner type DS2208 for 1D and 2D barcode reading. 2 m USB straight cable, 2 m DB19 RS232 straight cable, 5,2 V power supply for RS232 cable, MDC null modem adapter, M / M MDC gender changer, holder, reading distance from 1 to 35 cm, optical sensor resolution 640 pixels, reading on paper or screen, IP 42, color black	P180776	
Wireless scanner kit 1D / 2D RS232 DS2278 Type	Scanner type DS2278 for 1D and 2D barcode reading. Bluetooth wireless (max. range 100 m), charging station / holder, 2 m USB straight cable, 2 m DB19 RS232 straight cable, MDC null modem adapter, M / M MDC gender changer, reading distance from 1 to 35 cm, optical sensor resolution 640 pixels, reading on paper or screen, IP 52, color black	P180777	
Wired scanner kit 1D / 2D RS232 DS3608 Type	Scanner type DS3608 for 1D et 2D barcode reading. Programmable and intelligent, 2 m DB19 RS232 straight cable, 12 V power supply for RS232 cable, MDC null modem adapter, M / M MDC gender changer, holder, reading distance from 1 to 150 cm, optical sensor resolution 1280 pixels, reading on paper or screen, IP 67, color black / green	P180780	
Wireless scanner kit 1D / 2D RS232 DS3678 Type	Scanner type DS3678 for 1D and 2D barcode reading. Programmable and intelligent, Bluetooth wireless (max. range 100 m), charging station / holder, 2 m USB straight cable, 2 m DB19 RS232 straight cable, MDC null modem adapter, M / M MDC gender changer, reading distance from 1 to 150 cm, optical sensor resolution 1280 pixels, reading on paper or screen IP 7, color black / green	P180781	



Adapter and gender charger essential for connecting the scanner.



All scanners can read barcodes as well as 2D codes



Torque calibration service for torque and angle control tools

Service provided on our premises.

- Machine capability test $C_m / C_{mk} > 1.67$ with a tolerance of $\pm 10\%$ on the delivered torque.
- Calculation of the measurements average, standard deviation and machine capability C_m / C_{mk} on 25 measurements.
- Adjustment of the screwdriver calibration and / or torque compensation if needed.
- Test report.

Designation	Code
Machine capability report for 1 torque value (by default 80% of max torque)	P179405
Machine capability report for 3 torque values (20%, 50%, 100% of max torque)	P179454

ADDITIONAL PRODUCTS

Industrial bits and sockets



A wide range of industrial bits and impact sockets adapted to all your needs

Wherever they are screwed, screws and nuts of all shapes and materials can be matched with their sockets and bits hexagonal or square.

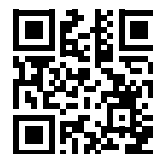
Forged from the best steels and regularly checked, they offer constant quality.

- More than 600 references of industrial bits managed in stock
- Creation of tailor-made bits and impact sockets
- Sockets available as standard or 1/4" to 2 1/2" drive squares

> Learn more
about our
industrial bits



> Learn more
about our
impact sockets



Bits and sockets trays

Reduce errors in your screwing processes and improve your productivity

BS-5C COLOR ID



BST-LCD



BST 8W LCD WI-FI



ST-4 LCD



We offer a complete range of bit trays and socket trays, specially designed to eliminate incorrect program selection with the selected bit or socket.

You can link each bit or socket with a tightening program and vice versa depending on the operating mode.

They prevent errors by locking the screwdrivers.

This simplifies workstation operation considerably.

By using our bit and socket trays, you can be sure of getting the job done perfectly.

A real innovation recognized in many activities: automotive, aviation, medicine, etc.

> Learn more about our bits and sockets trays,
see the documentation DOC.60314



Torque reaction arms



Improve your operators' comfort (elimination of MSD), the quality of your assemblies and your productivity

To guarantee optimal quality and traceability, most DOGA torque reaction arms are available with a positioning system.

So every screw is tightened at the right location and at the right torque!

> Learn more about our torque reaction arms



Air vacuum kits



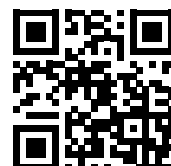
Discover our screw gripping system for your assembly tools

The assembly of non-magnetic or small screws is delicate or even difficult when access to the screwing point is restricted.

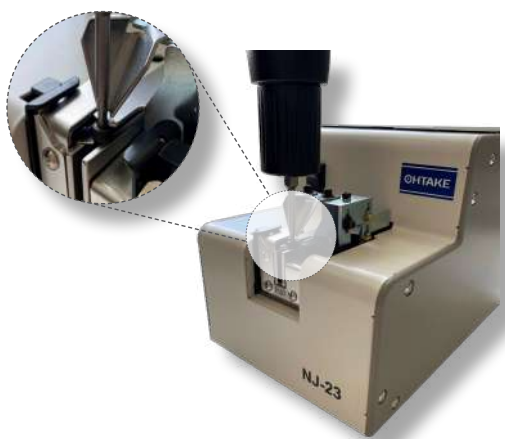
Air vacuum kits, holding the screw by vacuum at the end of the screwdriver, make it possible to:

- Free up the operator's hand and make it easier to assemble your application
- Reach screwing points that are difficult to access (shafts, small space, etc.)
- Avoid unexpected fall of screw into your products

> Learn more about our air vacuum kits



Screw feeders for vacuum kits or magnetized bits



Choose our automatic or semi-automatic screw feeding systems

In addition to our vacuum kits, our screw feeding systems reduce operator cycle times and maintain their comfort.

- The screws can be picked by vacuum or magnets
- Simple and efficient design
- No more screws falling out of your products
- Smooth and uninterrupted screw delivery
- Can be integrated into automatic machines

> Learn more about our screw feeders



DPC Touch V2 sequencing interface



Compatible with most assembly tools (up to 2 screwdrivers)

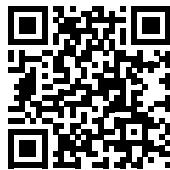
The sequencing and assembly process monitoring interface DPC Touch can count, control, order and check assembly steps and adapts perfectly to all your applications.

It can be installed on stand-alone workstations or within a production line.

DPC Touch manages our range of torque reaction arms to control the order in which screws are fitted.

It guarantees you optimum quality and traceability for zero-defect assembly.

> Watch our demonstration video



> Learn more about our DPC Touch V2 sequencing interface



ParaMon Pro X interface controller (optional)



Features

- Total 8 tools can be connected, MD / MDT or BM / BMT series (battery version).
- Management of parameters and programs for all connected screwdrivers.
- Data monitoring (visualization of graphs and results).
- Creation of screwing jobs (Job manager) : product assembly quality control with tightening strategies, batch counting, assembly visualization, I/O logic management and operator assistance.
- Tool remote control.
- Fastening data auto saving with file system.

Specifications

Input power	AC 220 - 240 V, 50/60 Hz, 0.35 A
Dimensions (WxHxD)	300 (W) x 196 (H) x 80 (D) mm - Wall mount bracket included
Display	10,1" TFT LCD touch
Communication ports	Ethernet, 4 x USB, barcodes reader, I/O (16 TOR inputs, 16 TOR outputs), RS232
Memory	Internal memory : 16 Go + slot for micro SD card up to 32 Go (micro SD card not included)
Wi-Fi	USB 2.4 & 5 Ghz dual-band Wi-Fi key (external)
Display extension	HDMI
Weight	3.54 kg

Designation	Code
ParaMon Pro X V3 controller	P102478

Operation mode with Job versus multi-screwdrivers mode



VS



Operation mode	Job Manager (sequencing mode with logical steps)	Multi-screwdrivers (Multi-tool tightening mode)
Features	5 types of steps (fastening / input / output / delay / message) are provided for sequence programming. - Interactive photo management with overlay of screwdriving points. - The combination of steps is called a job. - Up to 1 000 jobs are supported. - Fastening data is auto saved in the file system. - Job pause and resume modes. - Additional screwdriving programs available.	- Not support process control. - Display fastening data receiving from tools in real-time. - Fastening data is auto saved in the file system.
Screwdrivers	- The tool works only in the fastening step. - In the fastening step, only one tool can be assigned. - Two or more tools cannot work simultaneously. - Suitable for single operator environments.	- No restriction on the use of the tool. - All tools can work simultaneously. - Suitable for multiple operator environments.
Barcode scanner	- To load the desired job by scanning barcode. - Components traceability.	To select the preset torque on the tools.

Sample Job



- Displays information of the product to be assembled in text or image.

Waiting to read barcode 1D and 2D

- Press the « Start » button to start assembly

- Select the tool to be used for fastening.
- Set the preset torque of the tool and the number of screws.

- OK and NG are output to the tower lamp according to the assembly result

OUR SERVICES

At DOGA we put at your disposal our reliable, accurate and user-friendly tightening solutions. It is our duty to advise you of the right solution for your application. Our Product Manager and Support engineering teams are here to analyze your manufacturing process and share with you our innovative solutions to improve your assembly process. Thanks to our technical integration service CELPRO, we provide you with turnkey solutions from design to commissioning.



TURNKEY SOLUTIONS

Using all the options of our complete product range, we offer you solutions adapted to your needs.

- ▶ Custom Design
- ▶ Adaptation of existing models
- ▶ Integration of automation system



TECHNICAL ASSISTANCE

To ensure the optimal performance and durability of our tools, we put our technical assistance at your disposal.

- ▶ Installation and start-up
- ▶ Maintenance agreement
- ▶ On-site maintenance
- ▶ Maintenance in our workshop



TRAINING

DOGA offers specialized training Strokes for our industries:

- ▶ Technical & practical
- ▶ Audit & Consulting

